



New products and features

Under counter Laboratory Washers

New products and features Undercounter Laboratory Washers

Agenda

- Particular fortes.
- New Laboratory Washers and product features
 - Overview
 - Details
- Model versions
- Accessories
- New load carriers
 - Basic principles and cross-product features
 - Special features and benefits of new load carriers in detail
- Communication modules





Particular fortes

Greater performance

- Improved cleaning performance Variable-speed pump, rear basket docking
- Intelligent drying New steam condenser, AutoOpen

Greater safety

- Excellent reprocessing Monitoring of spray pressure, spray arm rotation and conductivity
- Hygienic reprocessing Laser-welded, crevice-free chamber
- Reduced downtimes Remote Vision

More convenience

- Improved ergonomics Door salt container
- Optimised workflow AutoOpen, direct-access buttons
- Fast commissioning Ethernet module









Particular fortes

Improved efficiency

- Reduced resources combined with shorter cycles and higher capacity Application-specific programmes, variable-speed pump, smart drying
- Reduced glass breakage Specially designed modules

Greater capacity

- Time savings More laboratory glassware per cycle
- Reduced need for storage space Modular accessory combinations
- Lower investments Fewer accessories necessary











Particular fortes

Greater purity

- No manual post-cleaning Variable speed pump, optimised programmes
- Hygienic reprocessing Heater elements integrated into pump, laser-welded chamber
- No deadlegs or water residue Specially designed modules

Greater flexibility

- Maximum flexibility combined with intuitive use Modular accessory system
- Procurement cost and space savings More combinations with fewer accessories
- **Optimised programmes** Wide range of options, user-specific programmes











Models

Current models New models

G 7804	PG 8504
G 7883	PG 8583
G 7893	PG 8593
G 7883 CD	PG 8583 CD



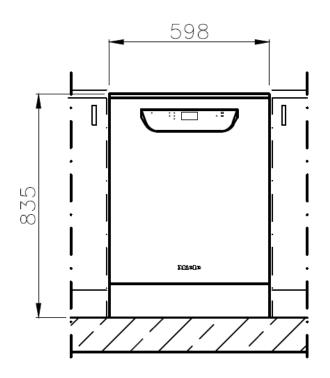


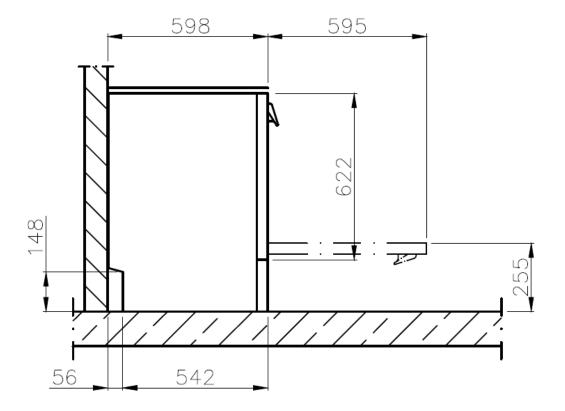
Dimensions

- 60 cm: PG 85/04/83/93
 - Freestanding unit with lid
- 90 cm: PG 8583 CD
 - Undercounter unit without lid
 - Lid (depth 700 mm) can be purchased as retrofit kit
- Lid: 15 mm v. 30 mm
- External dimensions:
 - HxWxD: 835x600x600 mm
 - HxWxD: 820x900x600 mm



Dimensions







Design and control panel

- Controls integrated into door handle
- Touch-on-steel controls



Modern, uncluttered design
User convenience





Design and control panel

- Inclined controls and 3-line text display for good readability
- Display of programme and status
- Choice between display of parameters such as actual temperature or A0 value

Intuitive controls





Door salt container

- Ergonomic refilling without having to stoop
- No need to first remove heavy baskets
- Capacity approx. 2 kg

Improved ergonomics and user friendliness





Cleaning performance

- Improved cleaning performance
 - Rear basket docking on upper and lower levels
 - Optimized water circuit
 - Higher spray pressures
 - Automatically self-sealing valves when not in use
 - New spray arm design improved spray water pattern
 - Variable-speed pump with integrated heater elements
 - Hygienic cabinet
 - Lower temperature losses





Process security

- Greater security through monitoring of programme cycles
 - Spray pressure monitoring
 - Avoidance of poor cleaning results through monitoring spray pressure
 - Spray arm monitoring
 - Detects blockages caused by load or excessive foaming
 - Conductivity monitoring
 - Easily accessible module in sump
 - Regular cleaning and rinsing of sensor



New washer-disinfectors and product features

Hygiene

- Easy surface cleaning
 - Minimum gaps and lack of protruding buttons facilitate easy surface cleaning
- More hygienic chamber
 - Laser-welded crevice-free cabinet
 - No nooks or crevices where dirt can collect
 - Heater elements integrated into pump

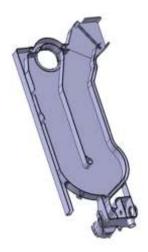






Economy

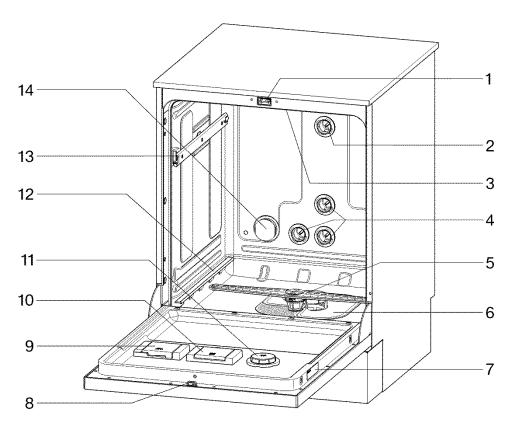
- Improved drying performance
- Reduced use of resources in combination with improved performance
 - New steam condenser replaces both previous steam condensers used on G 78xx series
 - New optimised programmes



- Universal
- Standard
- Intensive
- Anorganica
- ORGANICA
- Injector Plus
- Pipettes
- Plastics
- Mini
- Oils
- Special 93°C-10'



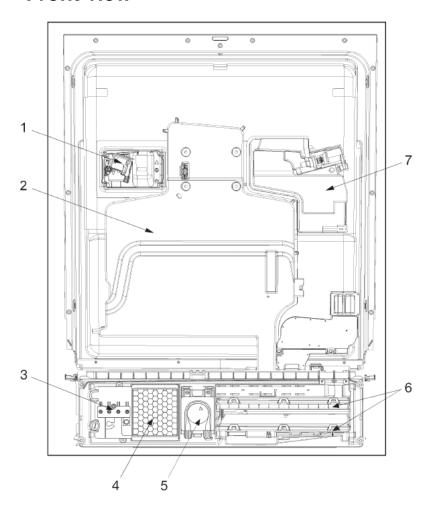
Front view



- Door lock
- 2. Runner for upper basket
- 3. Upper spray arm (not visible)
- Mobile unit docking points and external drying
- 5. Bottom spray arm
- 6. Filter combination
- 7. Data plate
- 8. Door catch
- 9. Powder detergent compartment
- 10. Salt reservoir
- 11. Surfactant reservoir
- 12. Runner for lower basket
- 13. Runner for upper basket
- 14. Dispenser connection



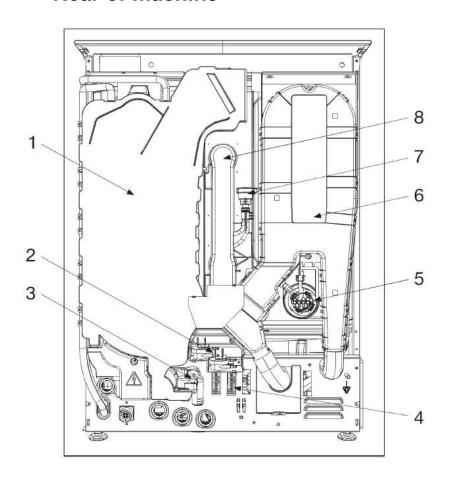
Front view



- 1. Powder detergent compartment
- 2. Door salt container
- 3. Electrical connection
- 4. HEPA filter (PG 8591-93)
- 5. Dispenser pump
- 6. Control modules
- 7. Liquid dispenser



Rear of machine



- Steam condenser
- 2. Flow control External dispensing
- 3. Non-return valve
- 4. Socket for dispenser module
- 5. Dispenser connection
- 6. Heater bank (on models with drying unit)
- 7. Analog pressure sensor
- 8. Basket docking system



Cabinet and principle of cleaning

- More hygienic chamber
- Rear basket docking on upper and lower levels
- New spray arm design Improved jet pattern
- Variable-speed pump with integrated heater elements



Cabinet and principle of cleaning

- Hygienic cabinet
 - Laser-welded crevice-free cabinet
 - Very smooth welds allowing easy removal of soil
 - On the G 78xx generation, blood was able to penetrate deep into roller-welded seams, creating a reservoir of contamination which released tiny quantities in each subsequent cycle.
 - Heater elements integrated into pump

Hygienic reprocessing



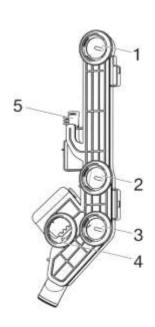


Cabinet and principle of cleaning

- Rear basket docking on upper and lower levels
 - Optimised water circuit
 - Higher spray pressure
 - Automatic valve seal when not occupied



- 2. Middle basket docking system
- 3. Lower basket docking system
- 4. Drying air inlet from drying unit
- 5. Pressure sensor connection







Cabinet and principle of cleaning

New spray arm design – improved spray water pattern

- Perfect wetting of all parts of cabinet through combination of various nozzles producing fan-shaped jets of water
- Simple round perforations produce hard jet of water to remove stubborn soiling



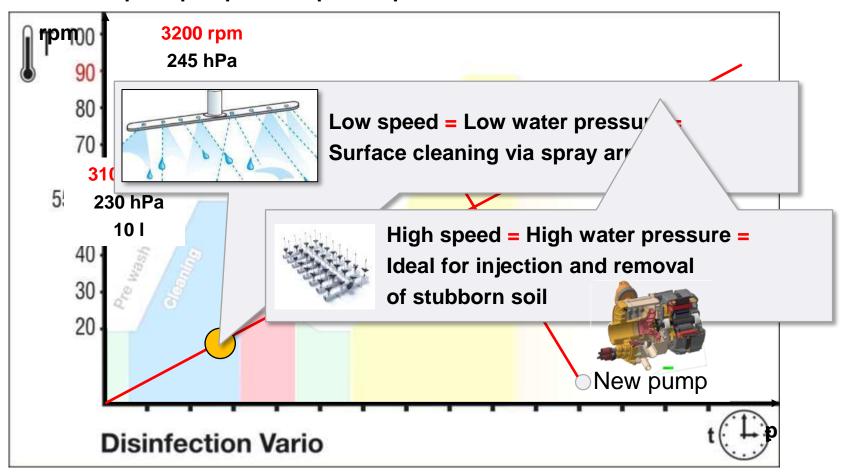
Variable-speed (BLPM*) pump with integrated heater elements

- G 78xx pump: Constant throughput at 2800 rpm
- PG 85xx pump: Speed variable
 - 2700 rpm (neutralization)
 - Injector Plus: 3400 rpm (washing)

^{*}Brushless permanent magnet motor



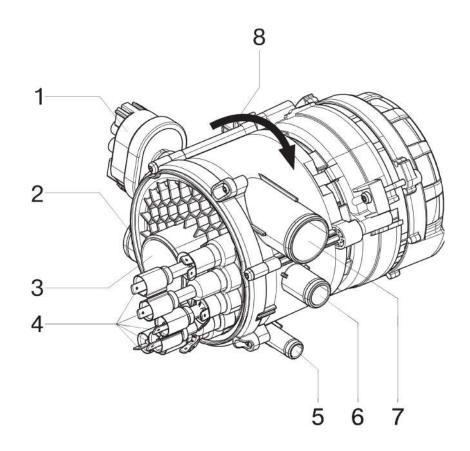
Variable-speed pump - Principle of operation





Variable-speed pump with integrated heater elements

- 1. Double heater pressure switch
- 2. Pressure port for bottom spray arm
- 3. Suction-side connection
- 4. Heater element
- Residual water drainage connection
- 6. Pressure port for top spray arm
- Pressure port for basket docking system
- 8. Direction of impeller rotation





Variable-speed pump with integrated heater elements





Door salt container and water softener

- Separate salt container and water softener
- Protects potable water supply against contamination:
 DIN EN 1717 compliant



Water softeners

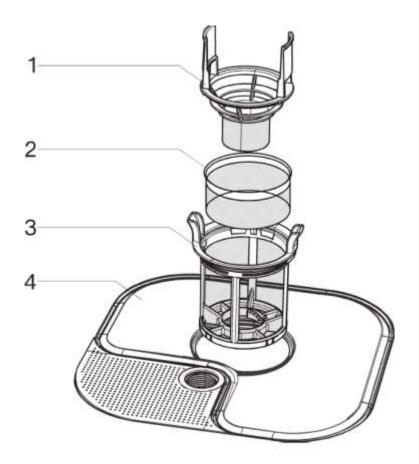


Salt container



Filter combination in chamber

- Coarse filter
- 2. Glass splinter filter
- 3. Micro-fine filter
- 4. Large surface filter

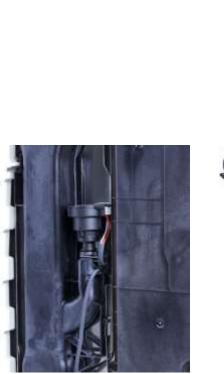




Process security

Spray pressure monitoring

- Reasons for drop in spray pressure: poor docking, leaking adapter, foam
- User benefits: Avoids poor cleaning results through monitoring spray pressure
- Activated ex works
- Spray pressure sensor can be deactivated globally by Service
- Target value delta: Warning/Programme abort
- Protocol parameter:
 - Min/max. spray pressure in appropriate programme blocks
 - Ethernet: Spray pressure chart







Process security

Spray arm monitoring

- Detects blockages caused by load or excessive foaming
- A minimum of impulses from the sensor must be received in a defined interval/range
- The precise spray arm speed does not appear in the display
- Can be activated/deactivated



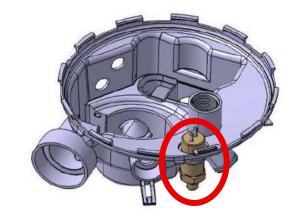


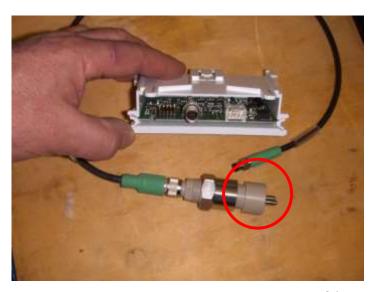


Process security

Conductivity monitoring

- Easily accessible module in sump
- Constant cleaning and rinsing of sensor
- Conductivity measured at the beginning and the end of a block
- Comparison with selected limiting values (selectable for water intake and drainage)
- Programme abort if required conductivity is not reached (no. of rinse block repeats (0-2) selectable)
- In standard programmes: Conductivity only in final rinse
- Laboratory: Can be activated/deactivated in individual programme blocks
- Sensor ranges:
 - 0.5 .. 100 μS/cm, +/-2 μS/cm
 - 100 .. 1000 μS/cm 5%







Dispensing

Integrated dispenser pump







- Suitable for acidic, alkaline and pHneutral products
- Neutralising agent or detergent
- Delivery approx. 60 ml/min
- Additional flow control (flowmeter integrated into machine)
- Same pump as in new DOS K 85 module

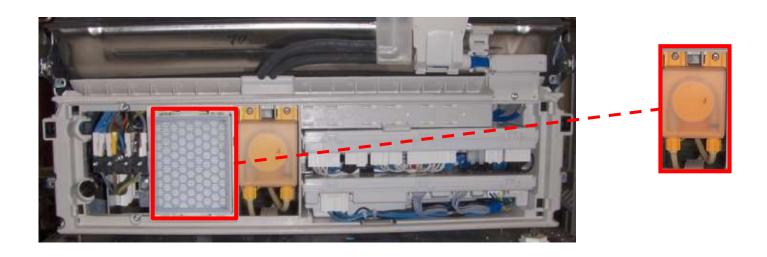


Second integrated dispenser pump on PG 8581/82/83 possible (version available ex works, not retrofittable)





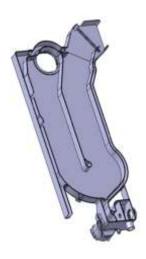
Second integrated pump not possible on **PG 8593**





Steam condensation and drying

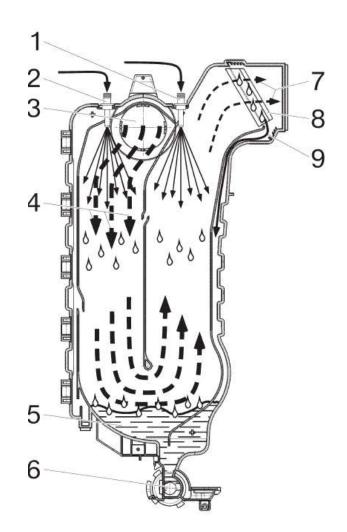
- New aerosol steam condenser replaces both previous steam condensers on G 78xx series
- Larger cross-sections in steam condenser enable high fluid flow rates and improve drying performance (PG 8591/92/93 with integrated fan)
- Infinitely adjustable fan allows fast and precise removal of moisture-laden air by steam condenser (PG 8593)





Steam condensation and drying

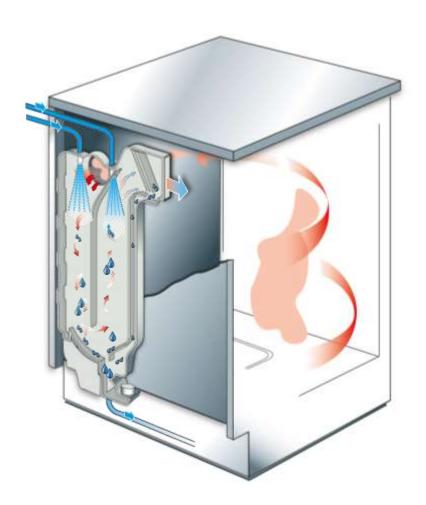
- Cold water nozzle
- Cold water nozzle
- Entrance to steam condenser from cabinet
- 4. Vapours from cabinet
- 5. Condensate
- 6. Drain pump
- 7. Hot air discharge
- 8. Droplet separator
- Condensate drainage Aerosol separator





Principle of operation - Steam condenser

- Hot, moisture-laden air from cabinet passed through opening in rear panel to condenser behind cabinet
- Contact with aerosol causes steam to condense
- Above 75°C (steam temperature), a second nozzle is used to increase the aerosol quantity
- Water is drained off.

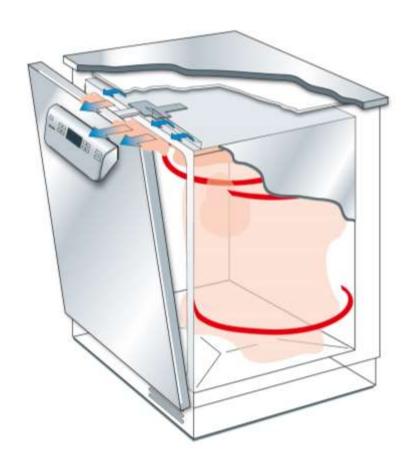




AutoOpen

- Improved ergonomics and user friendliness
 - AutoOpen
 - Door opens automatically at end of programme cycle (temp. < 70°C)
 - Assisted drying
 - No need for supervision by staff
 - ❖ NOT AVAILABLE ON MODEL PG8504







AutoClose / EasyOpen (Not available on PG8504)

AutoClose

- Automatic door closure before start of programme
- Door locked electrically during programme cycle
 - Door closure feature offering high measure of safety



EasyOpen

- Separate 'Door' button not required
 - Easy manual door opening and closing
 - Allows items to be added to load without having to press 'Door' button

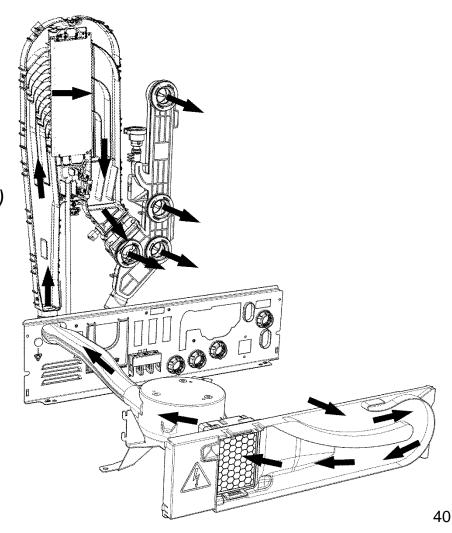




PG 8593 drying unit

- Intake air is deflected for noise reduction
- HEPA filter H13
- Easily accessible via a hatch in the plinth
- Filter life: 200 h (G 7892: 100 h)
- Air throughput: 70 m³/h (G 7892: 47 m³/h)

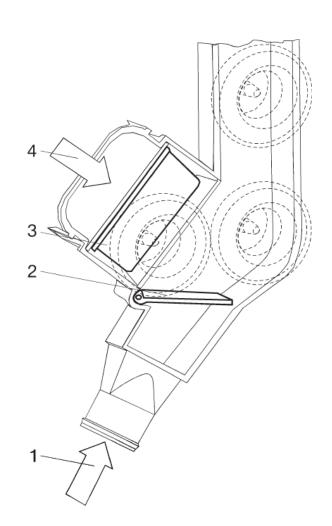






Basket docking system

- Water entry port
- 2. Drying air baffle
- 3. Water baffle
- 4. Drying air entry port





Programmes Laboratory

Programme slot	PG 8504	PG 8583	PG 8593	PG 8583 CD
1	Short	Universal	Universal	Universal
2	Medium	Standard	Standard	Standard
3	Long	Intensive	Intensive	Intensive
4	Demin. rinse	Anorganica	Anorganica	Anorganica
5	Rinse	Organica	Organica	Organica
6	Drain	Injector Plus	Injector Plus	Injector Plus
7		Pipettes	Pipettes	Pipettes
8		Plastics	Plastics	Plastics
9		Mini	Mini	Mini
10		Oils	Oils	Oils
11		Special 93°C-10'	Special 93°C-10'	Special 93°C-10'
12		Demin. rinse	Demin. rinse	Demin. rinse
13		Rinse	Rinse	Rinse
14		Drain	Drain	Drain
15			Drying	Drying



Programmes Laboratory

Injector Plus

Reprocessing of 4 injector modules per cycle is possible due to optimised water circuit via the rear-panel docking system and sufficiently high water pressure enabled by the variable-speed pump

Mini

Low consumption data

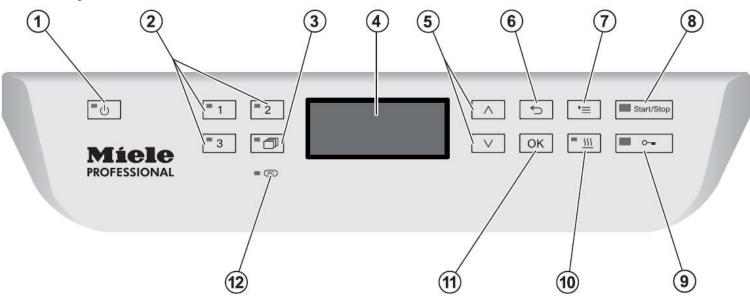
Water savings of approx. 45% in comparison to the Universal programme

Lower energy consumption and shorter cycle time

Suitable for reprocessing slightly soiled loads, whereby the glasses concerned would have to be for example wide-necked and easily accessible to spray water (combination of upper and lower baskets with appropriate inserts) or the number of injector modules per cycle limited to two



Fascia panel and controls



- 1. On/Off button
- 2. Buttons 1 3 (programme selector buttons)
- 3. Further programmes button

- 3. 3-line display
- 5. Navigation buttons
- 6. Back or quit button
 - Does not abort programmes
- 7. Settings
- 8. Start/Stop button
- 9. Door release button
- 10. Drying
- 11. OK (confirmation) button
- 12. Service interface



Overview of menu levels



Settings

Further Settings

Service

Programming



Settings

- Delay start
- Drying
- DOS venting
- Filter replacement
- Time language
- Date
- Time
- Volume

Further settings

- Code
- Log book
- Protocol
- Temperature unit
- Programme setting
- Air cooldown
- Release programme
- Move programme
- Dispenser system
- Test programme
- Automatic door opening
- Interface
- Water hardness
- Display view
- Display
- Switch off after
- Factory default
- Software version



Service

- Software version
- Fault memory
- Component check
- Switch test
- Operating hours
- User interface
- DOS feed

Programming

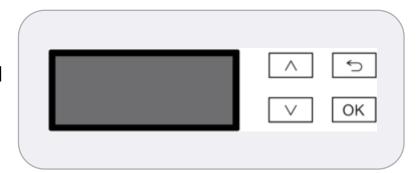
- Programme setting
- High elevation
- Demo programme
- Code: Further settings
- Lock programme
- Interruption permitted
- Dispensing systems
- Spray pressure sensor
- Conductivity sensor
- Residual water
- Water connections
- De-min water ring line
- Mains water supply blending
- NTC offset
- Interface: RS 232
- Serial number
- Machine no.
- Cycle number
- Service telephone



Menu operation

Modification of parameters

- Up/down buttons, also increments highlighted value
- Up/down buttons, also reduces highlighted value
- 'Quit' or 'Back'
- OK OK button (confirms entries)





Display and menu controls

- Settings and options via display
 - Programme
 - Delay start
 - 'Settings' menu



- Indicators in display during programme cycle
 - 1. line: Programme name
 - 2. line: Actual temperature / Programme phase / A₀ value / Batch number / Conductivity
 - 3. line: Remaining time / Start at / Duration / End

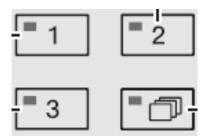


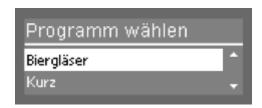


Programme sequence

- Switching on
 - On/Off button
 - Last programme selected shown
- Select programme via 3 direct-access buttons
 - Assignment can be changed via 'Further settings'
- Select programme via programme list
 - Further programmes button
 - Selection menu appears
 - Select programme with _ ^ _ _ and confirm with OK









Programme sequence

- Start programme
 - Start/Stop button
- **■** Programme sequence indicator
 - Programme name indicated
 - Block target temperature indicated; to switch to actual temperature press
 - Countdown indicator
- End of programme (depends on model/programme)
 - 'Door' button flashes
 - Door opens automatically



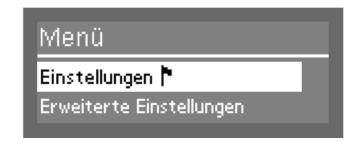
Universal				
Temperatur	55 °C			
Programm beendet				



Settings menu

- Delay start
 - Activation/deactivation of delay start
- Drying
 - Permanent activation/deactivation of drying
- Dispenser venting
 - Priming and venting of dispenser systems
- Language
 - Select language
- Date
 - Selection of date and date format.
- Time of day
 - Selection of time of day and time format
- Volume
 - Volume selection for button confirmation and ringtones







Further settings menu

- Code
 - PIN code assignment for settings
- Log book
 - Operating hours display
- Temperature unit
 - °C or °F
- Move programme
 - Assignment of programmes to direct-access buttons
- Additional functions
 - Programme parameters such as water intake, interim rinses, temperatures and holding times as well as cleaning agent concentration levels
- Release programme
 - Determines visibility of individual programmes on user level



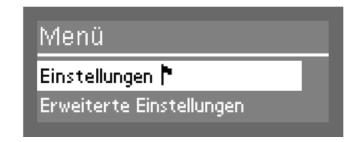




Further settings menu

- Water hardness
 - Selection of water hardness
- Display view
 - Selection of target or actual temperature
- Display
 - Contrast and brightness
- Switch off after
 - Activate/deactivate automatic switch-off
- Standard setting
 - Reset to default settings
- Software version
 - Display software version







Accessories

DOS module DOS K 85

- Dispenser modules from the G 78xx series are not compatible with the PG 85xx series
- Service-friendly design: Two screws to open casing to replace pump hose without tools
- Dispenser monitoring via flowmeter
- One module for Laboratory

Variant	Material number	Article number	ELP [€]
DOS K 85	9961070	69.7470.50 D	399,00
DOS K 85/1	9961080	69.7470.51 D	399,00





Accessories

Side units

- PG 8595 Side unit Aqua Purificator (AE and AW)
- PG 8596 Side unit DOS (AE and AW)









PG 8583 CD





PG 8583 CD







Accessories

Plinths

- Plinths closed
 - HxWxD: 300x600x600 mm
 - HxWxD 300x900x600 mm
 - HxWxD: 300x900x700 mm
- Plinth closed, with door





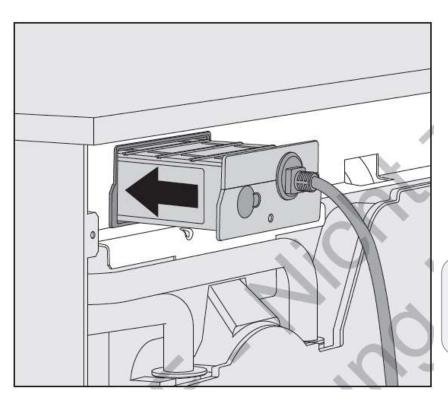


Communication modules and process documentation

Frank Heutger



Installation of communication modules



- Pre-fitted communication slot on rear of machines on all PG 8562 - PG 8583
 CD model versions (except PG 8504)
- Machine supplied as standard without interface module

The module does not have a separate On/Off switch. It is switched on and off together with the machine.



Benefits of communication slot and modules

Feature	Keyword / Software quality feature	Description of user benefit
Interchangeable communication modules	Flexibility	Adapts to user requirements
Allows introduction of other interfaces	Adjustable, transferable	Future-proof, secures investments



Available communication module

Ethernet module

For process documentation using software



- XKM 3000 L Med
- Mat. no. 09902230
- Art. no. 68822101D
- ELP € 150

RS 232 module

■ For process documentation via printer



- XKM RS 232 10 Med
- Mat. no. 09960330
- Art. no. 68822001D
- **■** ELP € 99 *



Connection of serial PRT 100 protocol printer



■ 3, 5 or 10 m extension cables can be used up to a total length of 15 m



USB connection

PG 85xx



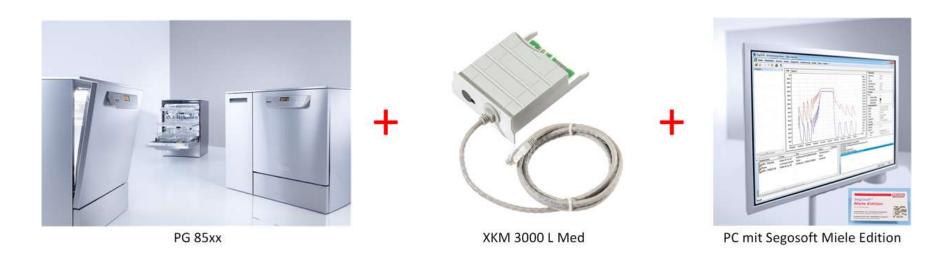
XKM RS232 10 Med

PC mit Segosoft Miele Edition USB-Lösung

Segosoft Miele Edition USB-Lösung



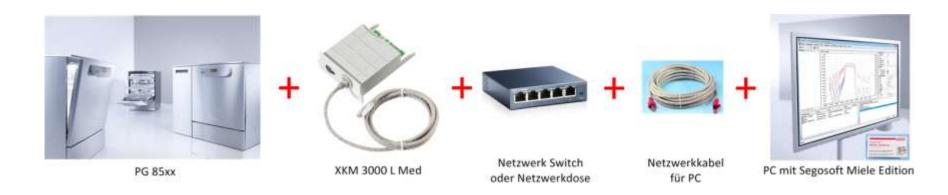
Direct SegoSoft connection



- No further hardware necessary (e.g. converter)
- Cable extension possible using <u>crossover cable</u> and coupling (Mat. no. 7076891, via Spares)



SegoSoft connection via network



- Network switch is optional
- Instead a network box is generally used
- Cable extension using <u>network cable</u> and coupling possible (Mat. no. 7076891, via Spares)

